



## **Performance Belt Cover Kit**

**Part Number: 71-103**

**2022-2024 Subaru WRX 2.4L Turbo**

## **Installation Instructions**

For technical inquiries please email us at [tech@hpsperformance.com](mailto:tech@hpsperformance.com)

In the email, please include the following information for faster response:

- Year / Make / Model / Engine of your vehicle.
- If it is a fitment issue, please include pictures showing the fitment problem.
- If there are missing parts, please list the part number(s) from the bill of materials on the 2nd page.
- Optional but recommended – Your contact phone number and preferred call back time.

You can also give us a call via 626-747-9200 for tech support Monday-Friday, 9:00am-5:00pm Pacific Time.

# Bill of Materials

## Kit Number: 71-103

Line #	Description	Part Number	Qty
1	Belt Cover	PC-103	1
2	Threaded Spacer, 51mm Long	530-922	1
3	Rubber Vibration Mount, M6 5/8" Tall, Male-to-Female	HW-RM6-062-MF	1
4	Flat Washer, M6, 16mm OD	HW-FW6L	1
5	Nylock Nut, M6	607512	1
6	Set Screw, M6 x 1.00, 25mm Long	92605A136	1
7	Split Lock Washer, M6	92148A180	1
8	Flat Washer M6, 12mm OD	HW-FW6S	2
9	Button Head Bolt, M6 x 1.00 Thread, 12mm Long	92095A226	2

- Before installing any parts of this belt cover kit, please read the instructions thoroughly.
- Verify the contents of this kit before disassembling your vehicle.
- DO NOT INSTALL IF ANY PARTS ARE MISSING OR DAMAGED. CONTACT [tech@hpsperformance.com](mailto:tech@hpsperformance.com) IMMEDIATELY. WE ARE NOT RESPONSIBLE FOR ANY DAMAGE CAUSED DUE TO IMPROPER INSTALLATION.
- Installation requires moderate mechanical skills. A qualified mechanic is highly recommended.
- Do not attempt to install the kit while the engine is hot.
- This installation may require removal of coolant lines that may be hot.
- For technical inquiries, please email us at [tech@hpsperformance.com](mailto:tech@hpsperformance.com)

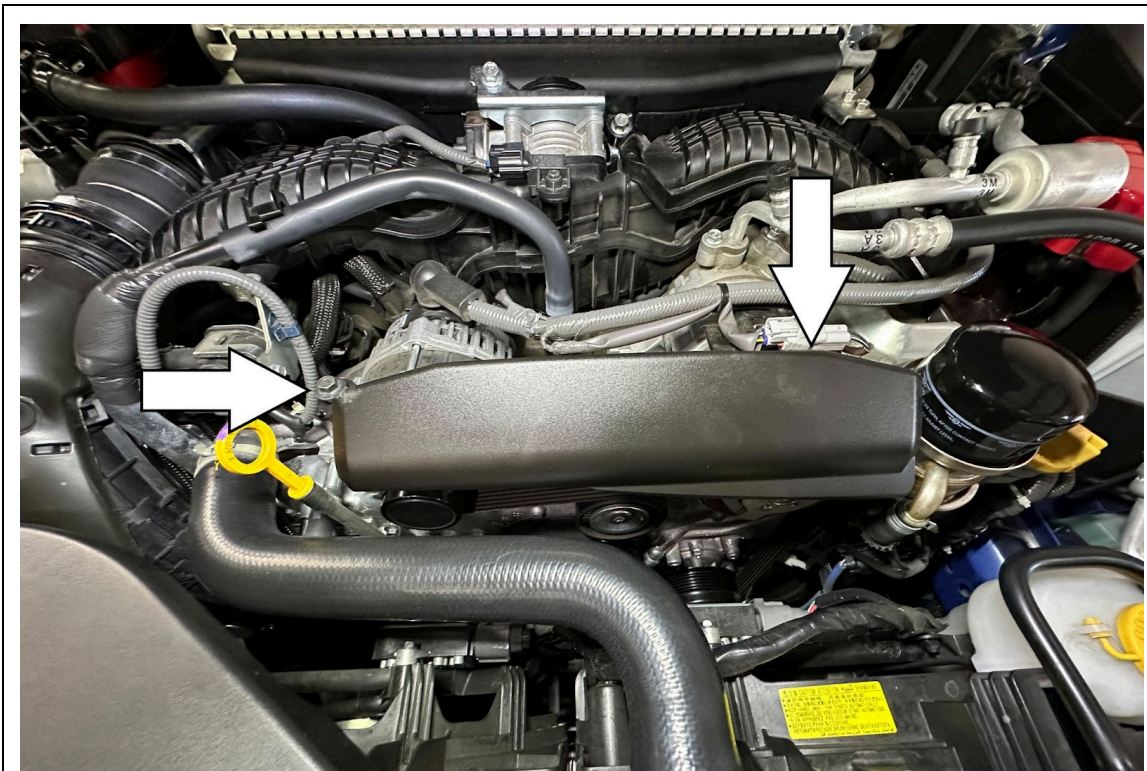
## **PLEASE READ CAREFULLY BEFORE INSTALLATION!**

This installation is not for the novice customer. Install this product with EXTREME caution! Misuse of this product can destroy your engine! If you are not mechanically inclined, please have a professional automotive mechanic install this kit.

***NOTE: HPS holds no responsibility for any engine damage that results from misuse of this product.***

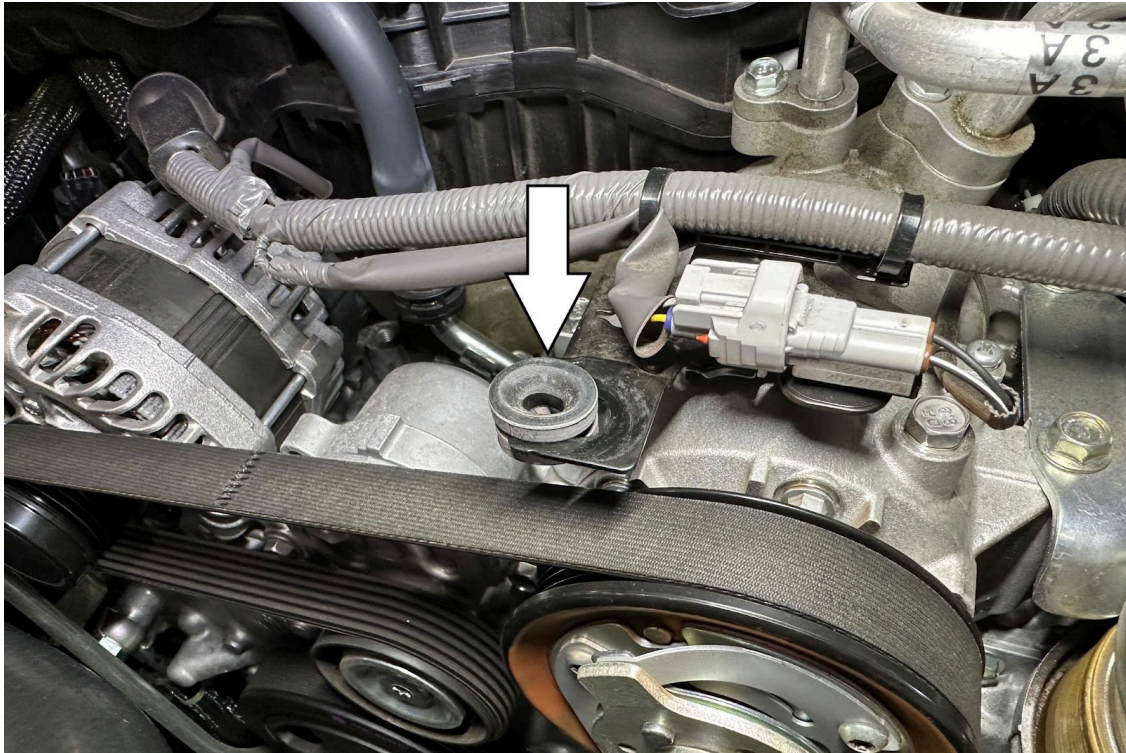
## **GETTING STARTED**

1. Turn the ignition OFF. If the engine has run within the past two hours, let it cool down.

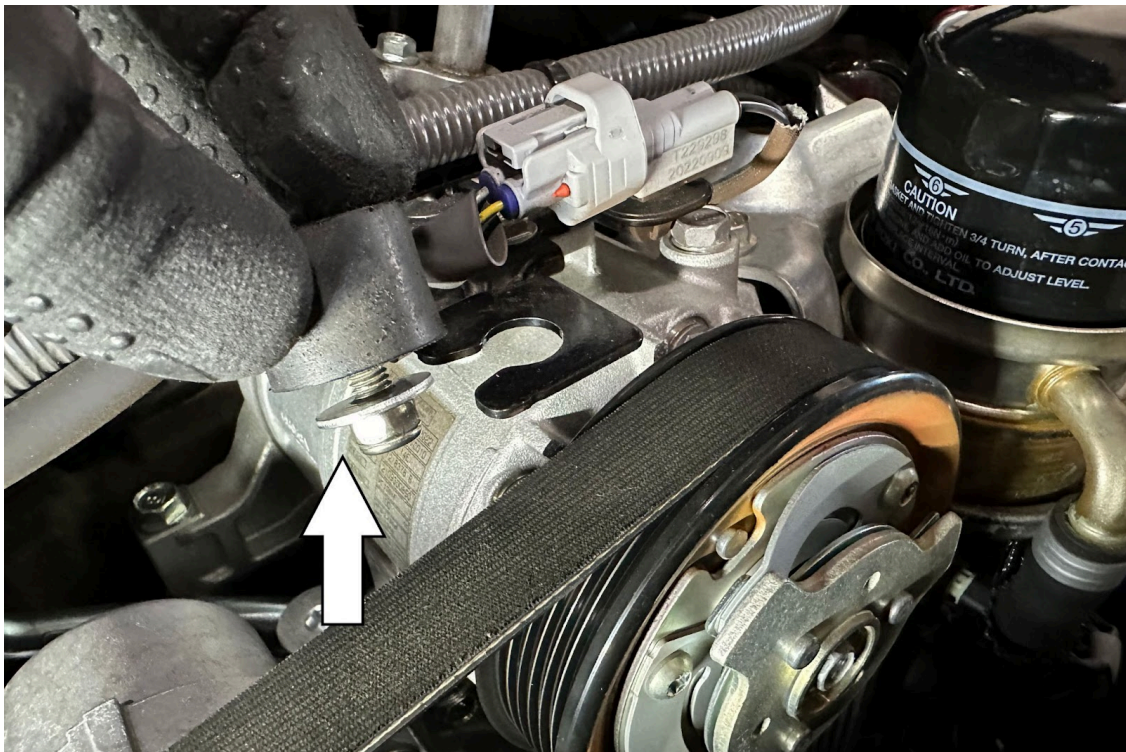


2. Remove the original belt cover mounting bolt. Pull up on the plastic push pin and remove the original belt cover.



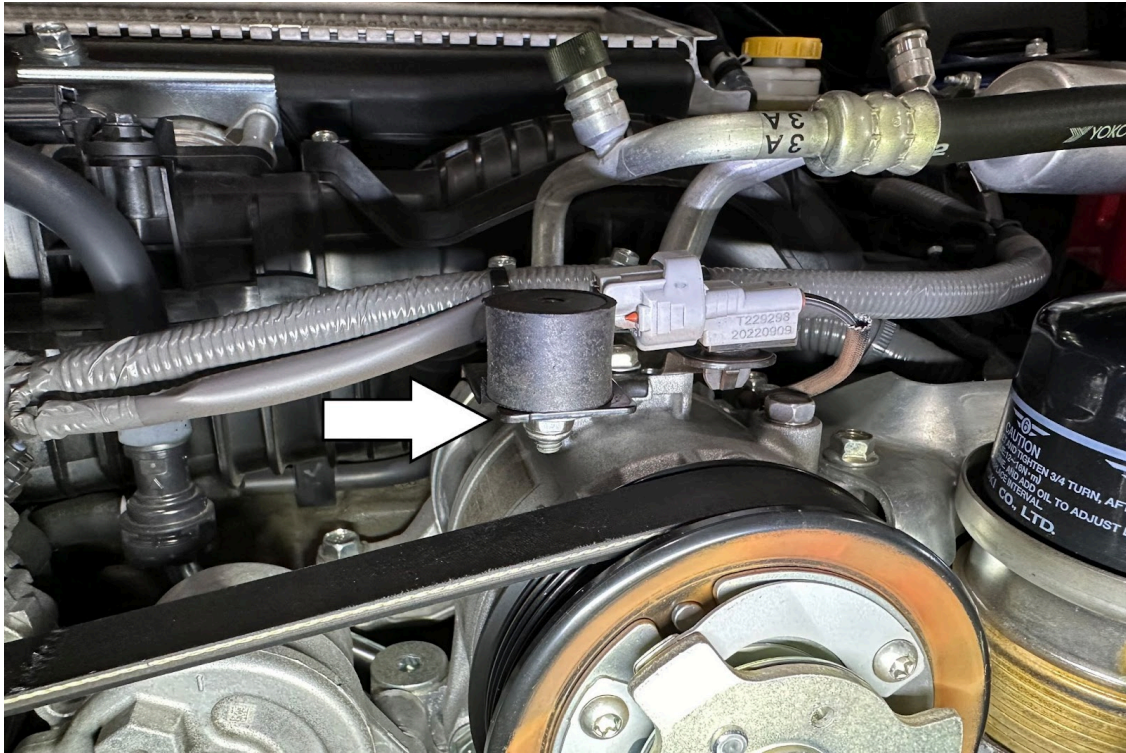


3. Remove rubber grommet from the belt cover mount.

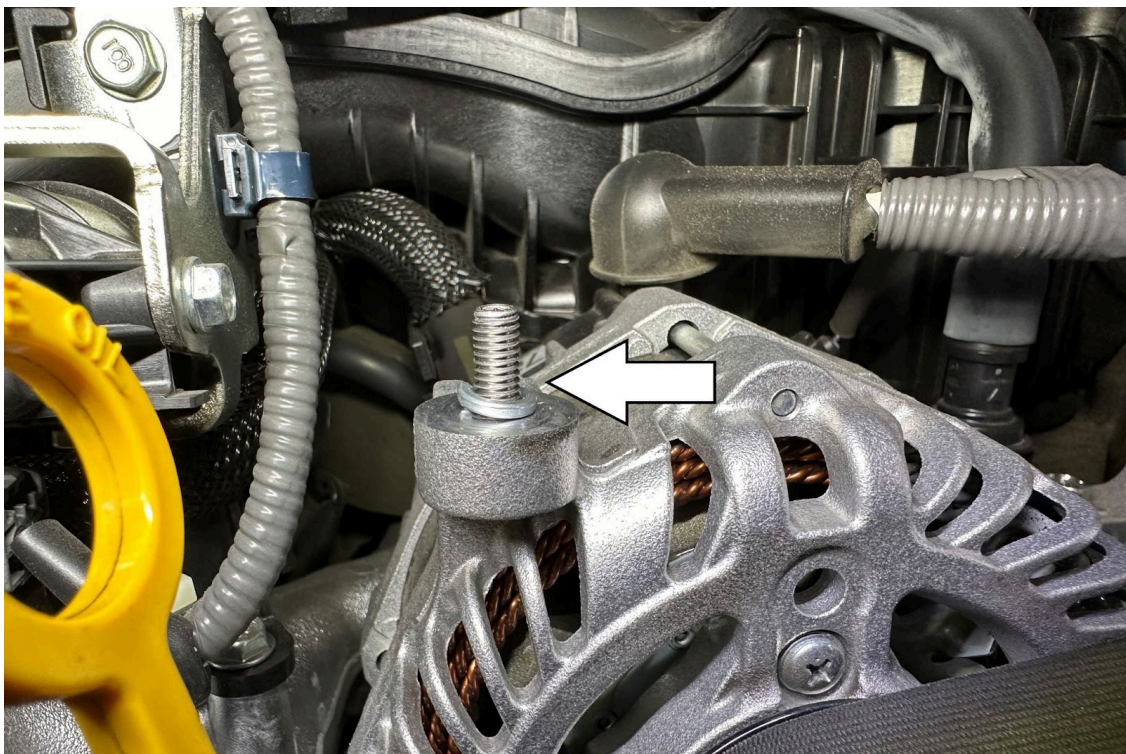


4. Pre-assemble the provided rubber vibration mount with an M6 flat washer and M6 Nylock Nut as shown in the image above.



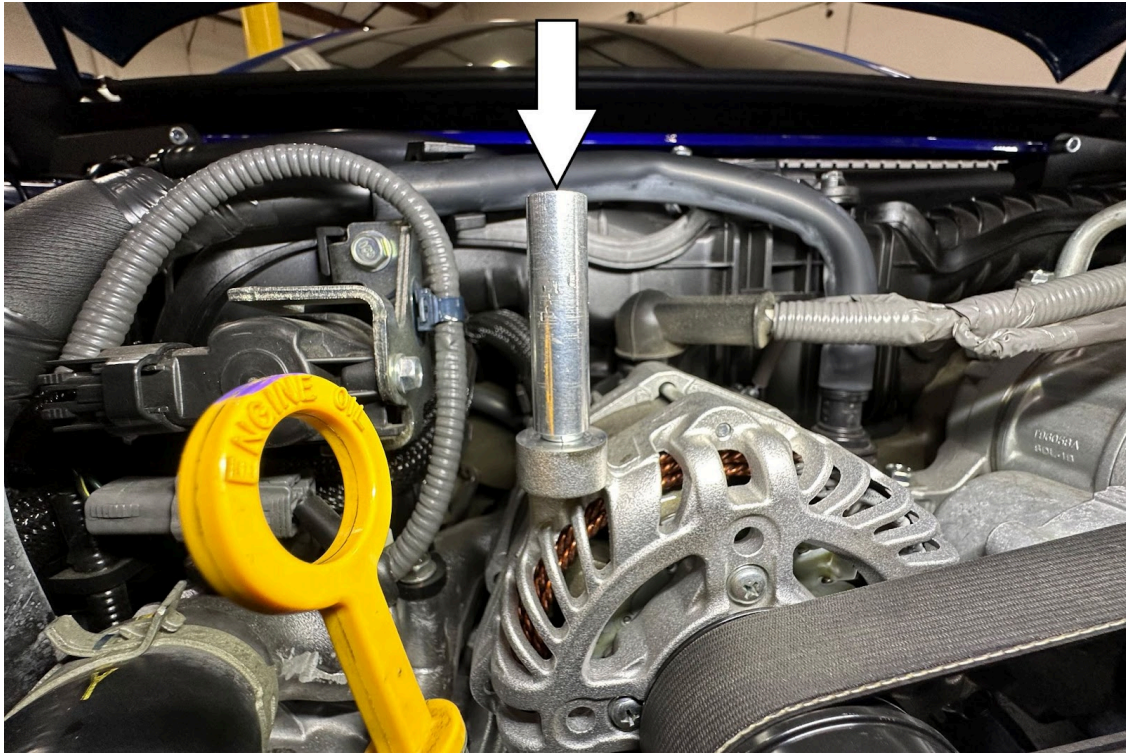


5. Install the pre-assembled vibration mount where the original rubber grommet was mounted.

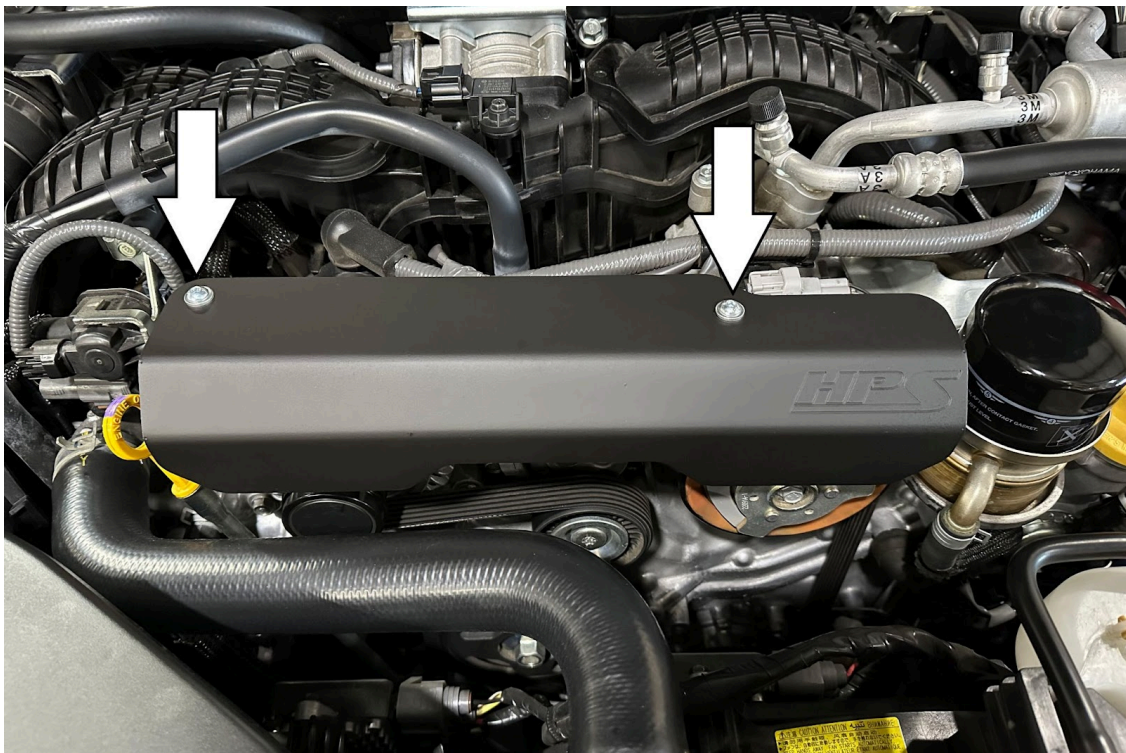


6. Install the provided 25mm long set screw and M6 split lock washer at the mounting hole where the original bolt was removed in step 2. Thread the set screw until it sits flush with the bottom of the mounting hole.





7. Fasten the provided 51mm long spacer onto the previously installed stud and split washer. Make sure to tighten down the spacer until the split lock washer is flat.



8. Install the HPS belt cover using the two smaller M6 washers and two button head bolts.

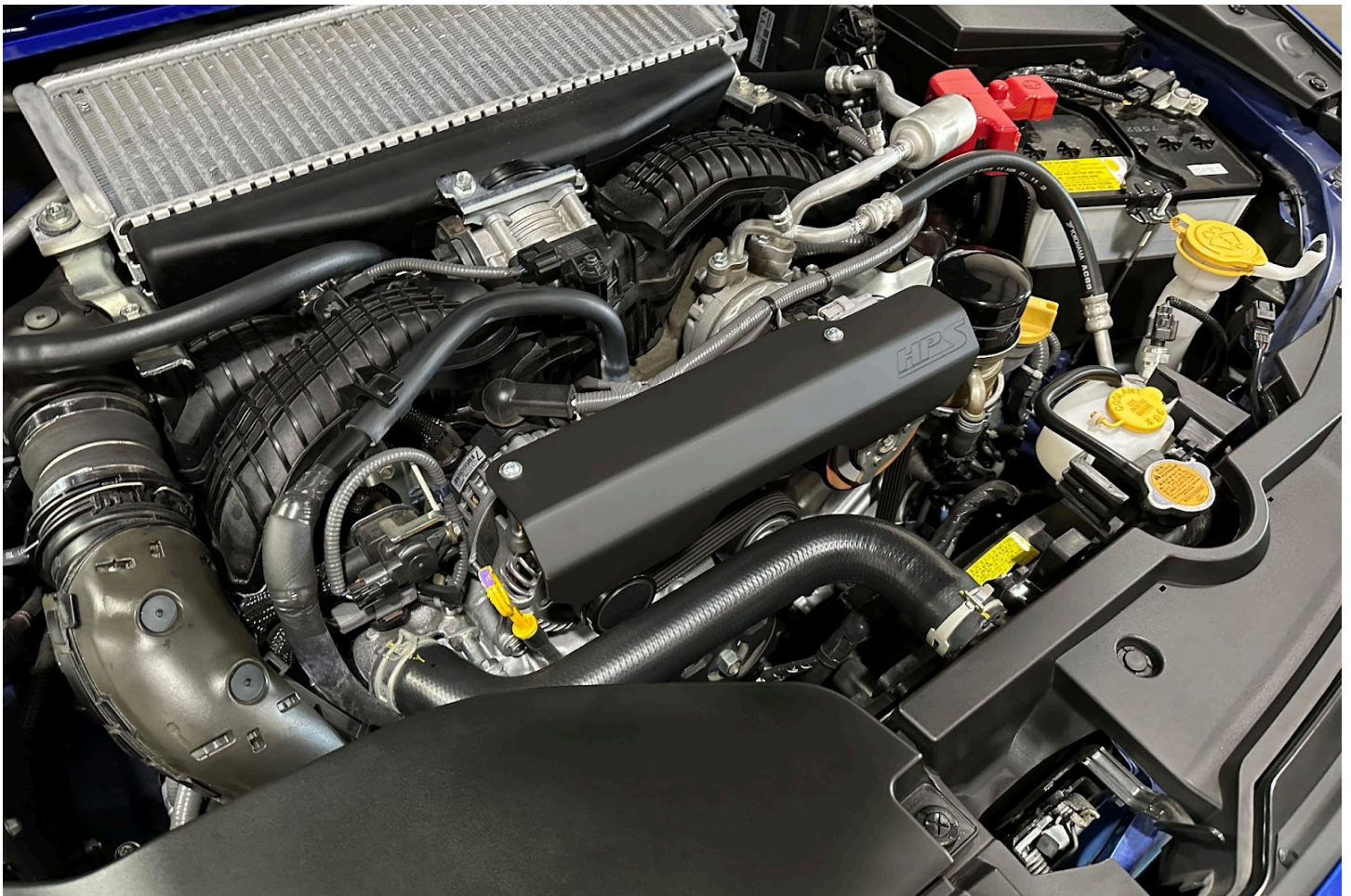


## **FINAL STEPS**

Once the belt cover has been positioned, double check to make sure everything is tight and properly positioned before starting the vehicle.

Listen carefully for any odd noises or rattles prior to taking the vehicle for a test drive. If any problems arise, go back and check the position of the cover and the hardware to correct the problem.

Periodically, recheck the position of the belt cover and make sure there is proper clearance around and along the product. Failure to follow proper maintenance procedures may cause damage to the belt cover and will void the warranty.



**Also available for:**  
**Subaru 2022-2024 WRX 2.4L Turbo**



**HPS Performance Air Intake Kit**  
**Part Number [827-727](#)**



**HPS Performance Air Intake Kit**  
**Part Number [42-118](#)**



**HPS Stainless Steel Magnetic Oil Drain Plug**  
**Part Number [MDP-M16x150](#)**

**Contact an authorized HPS Performance dealer or  
visit us at [hpsperformance.com](https://hpsperformance.com) for more details**